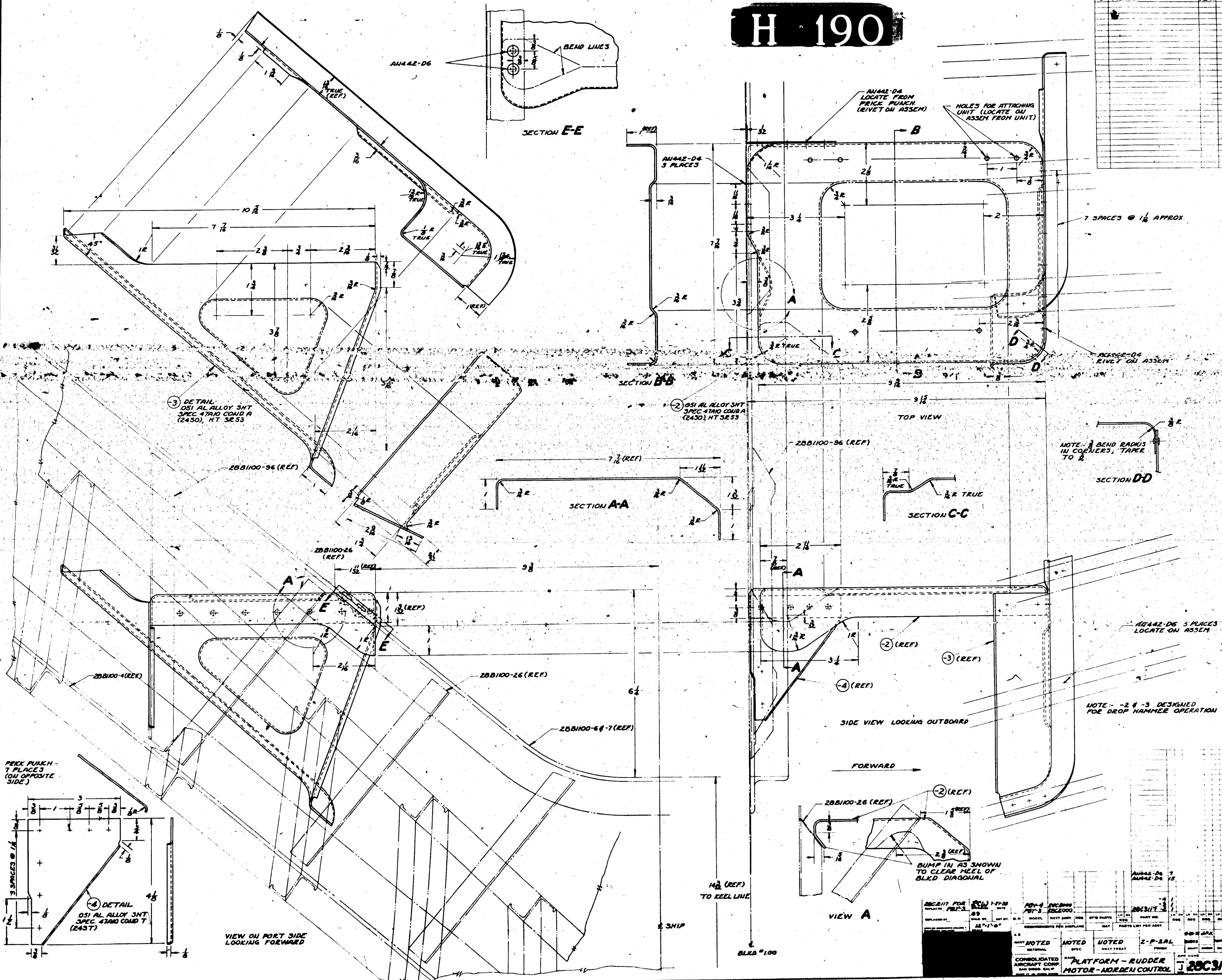

H 190
TRACED
SECTION E-E
AN442-D6
BEND LINES
AN442-D4 LOCATE FROM PRICK PUNCH. (RIVET ON ASSEM)
HOLES FOR ATTACHING UNIT (LOCATE ON ASSEM. FROM UNIT)
AN442-D4 3 PLACES
7 SPACES @ 1 1/16 APPROX
AN442-D4 RIVET ON ASSEM
SECTION B-B
TOP VIEW
(3) DETAIL .051 AL ALLOY SHT SPEC. 47A10 COND A (24SO), HT 3E53
(2) .051 AL ALLOY SHT SPEC 47A10 COND A (24SO) HT 3E53
28B1100-96 (REF)
NOTE:- 3/8 BEND RADIUS IN CORNERS, TAPER TO 1/8 R
SECTION D-D
SECTION A-A
SECTION C-C
28B1100-26 (REF)
28B1100-4 (REF)
28B1100-6 & -7 (REF)
AN442-D6 5 PLACES LOCATE ON ASSEM
NOTE:- -2 & -3 DESIGNED FOR DROP HAMMER OPERATION
SIDE VIEW LOOKING OUTBOARD
FORWARD
PRICK PUNCH 7 PLACES (ON OPPOSITE SIDE)
3 SPACES @ 1 1/16
(4) DETAIL .051 AL. ALLOY SHT SPEC. 47A10 COND T (24ST)
VIEW ON PORT SIDE LOOKING FORWARD
℄ SHIP
14 3/16 (REF) TO KEEL LINE
BLKD. # 1.00
BUMP IN AS SHOWN TO CLEAR HEEL OF BLKD. DIAGONAL
VIEW A
28C2117 FOR PBY-3
PBY-4 28C2000
PBY-3 28C2000
.83
12" = 1'-0"
AN442-D6 7
AN442-D4 15
28C3117 -2 -3 -4
[redacted]
NOTED MATERIAL
NOTED SPEC
NOTED HEAT TREAT
Z-P-2AL FINISH
CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF
PLATFORM - RUDDER MOTOR - NORDEN CONTROL
J 28C3117